

## What is AMS 5735?

AMS 5735 is a specific standard for precipitation-hardening stainless steel (commonly known as A286), designed for high-strength, corrosion-resistant applications in aerospace and other high-temperature environments. It covers various forms including bars, forgings, tubes, and rings. It maintains its strength at temperatures up to 1300°F (700°C) and exhibits excellent non-magnetic properties at low temperatures.

## What is A286 ams 5737?

AMS 5737 is a sub-type specification of Stainless Steel A286, a precipitation-hardenable super-alloy with high strength at elevated temperatures, good corrosion resistance up to 1300 °F (700 °C), and excellent non-magnetic strength at cryogenic temperatures, down to -320 °F (-196 °C).

## Specifications

UNS: S66286 W. Nr./EN: 1.4980 AMS: 5525, 5732, 5737, 5804 GE: B50T1181, B50T12, B50T81

| ASTM A 453        | AMS  | Anneal | Aging Treatment       | Yield Strength, Min | Tensile Strength, Min |
|-------------------|------|--------|-----------------------|---------------------|-----------------------|
| Grade 660 Class B | 5732 | 1800°F | 1300-1400°F, 16 hours | 85 ksi              | 130 ksi               |
| Grade 660 Class A | 5737 | 1650°F | 1300-1400°F, 16 hours | 95 ksi              | 140 ksi               |

## Chemical Composition, %

|     | Cr   | Ni   | Mo  | Co  | V   | Al   | Ti   | B     | C    | Fe      | Mn  | Si  | P     | S     |
|-----|------|------|-----|-----|-----|------|------|-------|------|---------|-----|-----|-------|-------|
| MIN | 13.5 | 24.0 | 1.0 | –   | 0.1 | –    | 1.9  | 0.003 | –    | –       | –   | –   | –     | –     |
| MAX | 16.0 | 27.0 | 1.5 | 1.0 | 0.5 | 0.35 | 2.35 | 0.01  | 0.08 | balance | 2.0 | 1.0 | 0.025 | 0.025 |

## Features

- High strength to 1000°F
- Oxidation resistant to 1500°F

## Applications

- Jet engine components
- High temperature fasteners, springs
- Non-magnetic cryogenic equipment

## Physical Properties

Density: 0.303 lb/in<sup>3</sup> Melting Range: 2350-2460°F

| Temperature, °F   | 200 | 800 | 1000 | 1200 | 1400 |
|---|-----|-----|------|------|------|
| Coefficient* of Thermal Expansion, in/in°F x 10 <sup>-6</sup> | 9.2 | 9.6 | 9.8  | 9.9  | 10.3 |
| Thermal Conductivity Btu • ft/ft <sup>2</sup> • hr • °F       | 8.0 | 9.8 | 13.0 | 14.1 | –    |
| Modulus of Elasticity Dynamic, psi x 10 <sup>6</sup>          | –   | –   | 24   | 22   | 23   |

\* 70°F to indicated temperature.

## Mechanical Properties

### Representative Tensile Properties, Sheet AMS 5732, 1800°F/1325°F Heat Treat

| Temperature, °F                | 70 * | 70  | 400 | 800 | 1000 | 1200 | 1400 |
|--------------------------------|------|-----|-----|-----|------|------|------|
| Ultimate Tensile Strength, ksi | 95 * | 145 | 143 | 138 | 131  | 103  | 64   |
| 0.2% Yield Strength, ksi       | 50 * | 95  | 93  | 93  | 87   | 88   | 62   |
| Elongation, %                  | 40 * | 24  | 21  | 18  | 18   | 13   | 18   |

\* Annealed

### Typical Stress-Rupture Strength AMS 5732, 1800°F/1325°F Heat Treat

| Temperature, °F  | 1000 | 1100 | 1200 |
|------------------|------|------|------|
| 100 Hours, ksi   | 99   | 81   | 61   |
| 1,000 Hours, ksi | 88   | 71   | 46   |